



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0113.007

DVS ZERT GmbH hereby certifies that the welding company

Welte Rohrbiegetechnik GmbH
Lessingstraße 4/1
89231 Neu-Ulm
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2023-05-17 until 2026-05-16

Düsseldorf, 2023-05-15
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1	t = 2 - 3 mm D ≥ 45 mm	FW
135	1.1 1.1 1.2 8	t = 2 - 6 mm t = 3 - 5 mm D ≥ 78 mm t = 3 - 12 mm t = 3 - 12 mm	FW BW FW, BW FW
141	1.1, 8 1.1 1.1 1.2 1.2 23.1 23.1 8 8	t = 1 - 12 mm D ≥ 10 mm t = 1.5 - 12 mm D ≥ 20 mm t = 2 - 4 mm D ≥ 21 mm t = 2 - 6 mm D ≥ 30 mm t = 3 - 5 mm D ≥ 25 mm t = 1 - 2.5 mm D ≥ 10 mm t = 1 - 4 mm D ≥ 25 mm t = 1 - 3 mm D ≥ 30 mm t = 1.5 - 4 mm D ≥ 10 mm	BW FW BW BW FW BW FW BW FW

Area of Application:

- New build of components for railway vehicles
- assemblies: Pipelines, pipe hose lines, pipe components, pipe supports

Responsible welding coordinator(s):

Denis Nesimovic, IWE [external] born: 1978-03-21

1st deputy(ies) of the responsible welding coordinator(s):

Alexander Welte, IWE born: 1996-02-13

Others deputies:

Thomas Jörder, IWS born: 1969-01-17
Sandro Cavalera, IWS born: 1974-10-18

Remarks:

The welding coordinator Denis Nesimovic is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/113/17/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.