



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0113.005

DVS ZERT hereby certifies that the company

**Welte Rohrbiegetechnik GmbH**  
**Lessingstraße 4/1**  
**89231 Neu-Ulm**  
**Germany**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 12.05.2021 until 16.05.2023

Düsseldorf, 12.05.2021  
Place and date of issue

Dipl.-Ing. (FH) Hase  
Lead assessor

  
Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1	t = 2 - 3 mm D >= 45 mm	FW
135	1.1	t = 2 - 6 mm	FW
	1.1	t = 3 - 5 mm D >= 78 mm	BW
	1.2	t = 3 - 12 mm	-
	8	t = 3 - 12 mm	FW
141	1.1, 8	t = 1 - 12 mm D >= 10 mm	BW
	1.1	t = 1.5 - 12 mm D >= 20 mm	FW
	1.1	t = 2 - 4 mm D >= 21 mm	BW
	1.2	t = 2 - 6 mm D >= 30 mm	BW
	1.2	t = 3 - 5 mm D >= 25 mm	FW
	23.1	t = 1 - 2.5 mm D >= 10 mm	BW
	23.1	t = 1 - 4 mm D >= 25 mm	FW
	8	t = 1 - 3 mm D >= 30 mm	BW
	8	t = 1.5 - 4 mm D >= 10 mm	FW

### Area of Application:

- new construction of assemblies and components for railway vehicles
- assemblies: Pipelines, pipe hose lines, pipe components, pipe supports
- except design
- except purchasing of welded components

### Responsible Welding Coordinator(s):

Denis Nesimovic (IWE) [external]

born: 21.03.1978

### Deputy with equal rights:

-

### Representative:

Andreas Bartsch (IWS)  
Alexander Römning (IWS)

born: 02.03.1972  
born: 09.06.1993



## Scope of the certificate

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**Remarks:**

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Denis Nesimovic and Mr. Andreas Bartsch exist.

**registration ON EN15085:**

DVSZERT/15085/CL1/113/1A1/17

**General provisions:**

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.