



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0113.010

DVS ZERT GmbH hereby certifies that the welding company

Welte Rohrbiegetechnik GmbH
Lessingstraße 4/1
89231 Neu-Ulm
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2026-05-17 until 2029-05-16

Düsseldorf, 2026-05-13
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HASE

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0113.010

Scope:

Welding process according to EN ISO 4063	Material group according to EN ISO 15608	Dimensions	Remarks
135	1.1	t = 2 - 6 mm	FW
		t = 3 - 5 mm D ≥ 78 mm	BW
	1.2	t = 3 - 12 mm	FW, BW
141	8	t = 3 - 12 mm	FW
	1.1, 8	t = 1 - 12 mm D ≥ 10 mm	BW
		1.1	t = 1.5 - 12 mm D ≥ 20 mm
	1.2, 8	t = 2 - 4 mm D ≥ 21 mm	BW
		t = 1.5 - 4 mm D ≥ 6 mm	FW, BW, robot
	1.2	t = 2 - 6 mm D ≥ 30 mm	BW
	23.1	t = 3 - 5 mm D ≥ 25 mm	FW
		t = 1 - 2.5 mm D ≥ 10 mm	BW
		t = 1 - 4 mm D ≥ 25 mm	FW
	8	t = 1 - 3 mm D ≥ 30 mm	BW
t = 1.5 - 4 mm D ≥ 10 mm		FW	

Area of Application:

- New build of components for railway vehicles
- assemblies: Pipelines, pipe hose lines, pipe components, pipe supports

Responsible welding coordinator(s):

Denis Nesimovic, Level A (IWE) [external] born: 1978-03-21

1st deputy(ies) of the responsible welding coordinator(s):

Alexander Welte, Level A (IWE) born: 1996-02-13

Others deputies:

Thomas Jörder, Level C (IWS) born: 1969-01-17
 Dennis Sterz, Level C (IWS) born: 1998-03-22
 Tamer Kuscu, Level C (IWS) born: 1986-03-08

Remarks:

The welding coordinator Denis Nesimovic is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/113/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.